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Pre-applied Adhesive Service for Customer-supplied Rigid Vinyls for Vacuum/Thermoforming

Benefits of Pre-applied Adhesive:

- Time
- Labor required for mixing, spraying, curing, and cleaning wet adhesives
- Uniform coverage
- Bond is secure and void free
- Minimize orange peel on high gloss laminates
- Reduced scrap due to inferior adhesion
- Preapplied adhesive shows up for work every day

Specifications:

- Polyurethane type adhesive
- Glue line temperature: (79 – 149°C / 175 -300°F)
Note: Glue line temperature is the actual temperature range to which the adhesive should be exposed. Most of our customers run about 110 - 120°C
- Softening point: (92°C/198°F)
- Nominal thickness of adhesive: 2 mils

Pricing:

Please call for pricing. We are able to process rigid, flexible, and high gloss vinyls as well as Kydex, and non-PVC substrates such as PP and PETG.

Incoming Shipments of Substrates:

Please send us purchase orders for any incoming substrate, so that we will be able to match them with our incoming shipments. All incoming freight should be prepaid. Normally, we ship materials on the same pallets we receive. If we must use our own pallets for outgoing shipments, we will add \$30/pallet (at our cost) to your invoice.

Normal Yield Losses:

Up to 5% for rolls a minimum of 200 LY. (However, our experience is that it remains in the range of 2-3%. With larger rolls, the yield loss is less.)

Freight:

All prices based on FOB: our plant. Please specify carrier for outgoing freight.

Lead Time:

Maximum of 10 working days after material is received at Finish Tech

Terms:

Net 30 days upon credit approval

Disclaimer: The customer must make their own tests and judgments for their own press, shipping conditions, and end use.